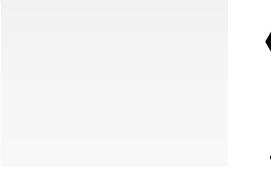


ACCESSORIES AND COMPONENTS

Air filter and flame arrester







COMPANY WITH
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TECHNICAL DATA

The bidirectional explosion-proof flame arrester DRF/F140 is a protection system that prevents the propagation of flames (fire) from one element to the other separated by the flame arrester itself. The device connects two lines normally used for suction / pressurization of air and stops an eventual flame created or entered in the line itself.

The devices flame arrester DRF/F140 is suitable for fluids up to **Explosion group IIA**.

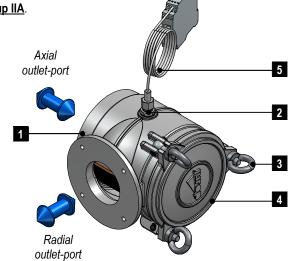
The flame arrester is available in the version:

- **DRF/F 140**, cod. 14450 015 E0, with mesh filter cartridge with filtering capacity of 125 µm.

Flame arrester DRF/F140 features a Lu/D ratio of 10.48, maximum length L = 944 mm and diameter $\Phi i = 90$ mm.

The filter body, the cover and the filtering cartridge are made of **Stainless steel 304**.

The following figure shows a schematic diagram of a spark arrestor, highlighting its main components.



LEGEND				
1	Filter-housing	4	Cover	
2	Connection port / Port of draining of condensed vapors	5	ATEX certified thermostat (available on demand)	
3	Locking eyebolt			

The following table shows the main operating parameters concerning the ratio Lu/D, max air-flow, condition of combustion test, maximum work-pressures, temperature (work-temperature, intervention temperature and thermostat adjusting), number of connection ports and weight.

Operating parameters	
Ratio Lu/D	≤ 10,48
Max air flow	< 1300 m³/h
COMBUSTION TEST LENGTH 1 MIN. (BURN RATING)	b
COMBUSTION TIME: 1 MIN. (BURNING TIME T=1 MIN.)	max 30 sec.
MAXIMUM WORK-PRESSURE (BAR ABSOLUTE)	1,5 bar (0,15 MPa)
MAXIMUM WORK-TEMPERATURE	150 °C
THERMOSTAT ADJUSTING & INTERVENTION TEMPERATURE	150 °C
MAX ALLOWED ENVIRONMENT TEMPERATURE DURING OPERATION	-20 / +60°C
CONNECTION PORTS (FOR VENTING-LINE, DRAINING OF CONDENSED VAPORS AND TEMPERATURE MONITORING DEVICE)	3 da ½ "
DEGREE OF FILTRATION	MESH 120, con maglia foro ø 0,125mm (125 μm)
FILTER AREA	803 cm ²
WEIGHT	25,5 kg

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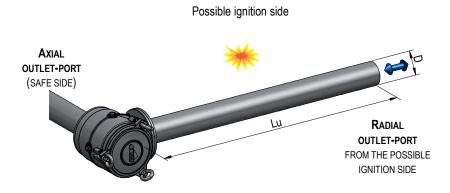




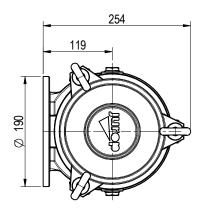
While positioning/mounting the flame arrester DRF/F140 pay attention that / to:

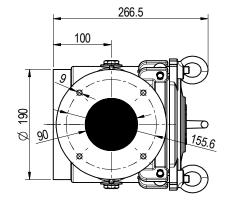
- The radial outlet-port has to face the potential spark/flame side (unidirectional spark arrestor);
- b) Mount close to the filtering net, on possible ignition side, an ATEX certified thermostat;
- c) In order to prevent possible sparks 'of mechanical origin use suitable cyclone type devices to stop large particles been sucked inside the line;
- d) Fit an effective hearting-line to discharge eventual static-electric;
- e) Maintain the maximum allowed length of the piping (max distance from the pump) on the potential ignition side;
- f) Branching-out of the piping and valves on the potential spark/flame side have to be fitted as close as possible to the spark arrestor;
- g) Depending of the use / working site the filter net may need a daily cleaning. The filter must therefore have an easy access (it has not to be sealed off);
- h) It has to be possible to use one of the ports (dia. ½") for draining of eventual liquids. In case there are (fitted) valves, make sure that all elements are perfectly tight;
- i) Use PN6 piping on the potential ignition side.

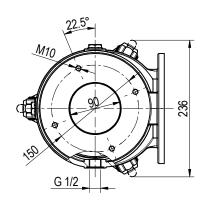
In the drawing below one of possible state-of-the-art installations (for instance radial ignition).



Dimensions of flame arrester DRF/F140







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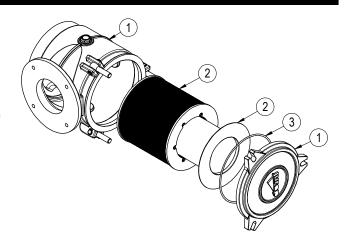
http://www.jurop.it e-mail: info@jurop.it



(Ex)

MATERIALS

- 1. Filter-housing and lid made in Stainless steel 304.
- 2. The cartridge filter metal pack (and the mesh filter cartridge if present) are made of **Stainless steel 304**.
 - 3. Inside sealing O-rings are made in Viton.



MARKINGS ON THE FLAME ARRESTER

Name and address of the manufacturer: Jurop S.p.A. via Crosera n°50, 33082 Azzano Decimo, Pordenone – Italy

Type or Series designation: DRF/F140

Manufacturing number: 181201 (example)

Certificate Number DRF/F140: EPT 18 ATEX 3041 X

Number of the Authority encharged and liable

for the production control:

Applied Normative Number: EN ISO 16852:2016

Markings of the Flame arrester DRF/F140:



- **II G:** indicates the **group of the Protection System**, that's to say the environment of industrial use / application, mining sector/branche not included. Jurop's protection system is suitable to grant protection of working-sites where the eventual explosive atmosphere is formed by gasses/vapours or fogs, with exclusion of dusts;
- II A: indicates the gasses group, where/whom the protection effectiveness and ATEX safety system has been demonstrated / proven.



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